

STATUS SCIENTIFIC CONTROLS

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Installation, Commissioning & Routine Gas Testing Manual

Gas Detector Type FGD10B Infrared Version 2 (with GSH4 Sensor)

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EU Declaration of Conformity

We declare that, on the date the equipment accompanied by this declaration is placed on the market, the equipment conforms with all technical and regulatory requirements of the directives listed below.

- 2012/19/EU on waste electrical and electronic equipment (WEEE) (recast)
- 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment.

Description of Equipment:
 The FGD10 Series of Fixed Gas Detectors for the detection of Oxygen, Toxic or Flammable gases.
 ATEX Flameproof Certified for use in Group IIC hazardous locations.

Directive 2014/34/EU ATEX

The following harmonised standards were used in support of this declaration:

EN 60079-0:2018 Explosive atmospheres. Part 0: Equipment – General requirements

EN 60079-1:2014 Explosive atmospheres Part 1: Equipment protection by flameproof enclosures 'd'.


Notified Body for Hazardous Area Certification:

CSA Group Netherlands B.V.
 Utrechtseweg 310, 8812 AR,
 Amhem,
 Netherlands
 Notified Body number: 2813

Notified Body for ATEX Quality Assurance Notification:

SGS Finland Oy
 Särkinmientie 3
 Helsinki, 00211
 Notified Body Number: 0598

Hazardous Area Certificate Number:

CSAE 23UKEX1031X
 SIRA 08ATEX1031X  II 2 G Ex qb, IIC T8...T4 Gb
 T4 (Ta = -20°C + 60 °C)
 T5 (Ta = -20°C + 50 °C) * T5 & T6 ratings are not valid for
 T6 (Ta = -20°C + 35 °C) versions fitted with an externally
 mounted sensor.

ATEX Quality Assurance Notification Number:

5788

Place of Manufacture:

Mansfield, Nottinghamshire, UK Date mark applied – see product

ISO 9001:2015 Quality Management System:

Certificate No. GB93/1938

PST Group EU Authorised Representative: PST – PO Box 13388, Navan, Co Meath, Ireland

2014/30/EU – Electromagnetic Compatibility

Harmonised Standards:

EN50270:2015 Electromagnetic compatibility - Electrical apparatus for the detection and measurement of combustible gases, toxic gases or oxygen.

Authorised Signatory to this declaration, on behalf of the manufacturer:

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Installation, Commissioning & Routine Gas Testing
FGD10B Infrared Gas Detector

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Installation, Commissioning & Routine Gas Testing
FGD10B Infrared Gas Detector

13. CERTIFICATION 40

1. PACKAGE CONTENTS

The FGD10B is supplied in a box containing the following items:-

Description	Stock No
FGD10B Gas Detector	*
Installation manual	
Calibration certificate	

Optional:-

Flow-through sampling adaptor	SS334
Sampling adaptor	SS336
Calibration / Configuration Keypad	SS748
Weather guard	SS841

* Refer to www.status-scientific.com for Stock No's of the various gas types available.

2. SCOPE OF THE MANUAL

This manual relates specifically to the version of the FGD10B gas detector fitted with one of the following sensor types housed in a Type GSH4 sensor housing:-

- An infrared sensor for the detection of Hydrocarbon (HC) gases.
- or
- An infrared sensor for the detection of Carbon dioxide.

Note – Infrared sensors are unsuitable for the detection of Hydrogen. However, this gas can be detected using a version of the FGD10B fitted either with pellistors or suitable electro-chemical sensors.

3. DESCRIPTION

The FGD10B is an explosion protected ATEX and IECEx certified fixed gas detector for use in potentially explosive atmospheres.

The infrared gas sensor is housed within a Type GSH4 certified flameproof housing, manufactured from stainless steel, attached to the main FGD10B enclosure.

The FGD10B enclosure is an aluminium die casting. Alternatively, a stainless steel (larger size) version of the enclosure is also available (suffix –SS).



The unit may be optionally fitted with a protective weather guard as shown in the following photograph.



IMPORTANT – When used in hostile environments (e.g. oil platforms where the instrument is exposed to salt spray or diesel) it is recommended that the FGD10B is always fitted with its protective weather guard. The weather guard is attached with tamperproof screws to ensure that it is not inadvertently removed.

The unit comprises an instrument housing having two cable gland entries, one of which is normally fitted with a certified blank, and containing the connection terminals and electronics.

The housing containing the gas sensor has an M27 thread and is screwed into the bottom of the unit. The sensor housing itself is a certified component and must not be removed in service.

The main electrical features of the unit are:-

- Power supply – 8 to 24 volts dc (non-intrinsically safe)
- Analogue output – 4 to 20mA dc
- Gland entry threads available – 20mm, 1/2" or 3/4" NPT

3.1. Gas types

Versions of the FGD10B Infrared are available for detection of gases, fitted with any of the following sensor types:-

- Infrared - Hydrocarbon
- Infrared – Carbon dioxide

Not suitable for the detection of hydrogen

4. INSTALLATION

It is important that the correct cable and gland types are used when installing the FGD10B in a hazardous location.

The cable entry devices and blanking elements of unused apertures shall be of a certified flameproof type, suitable for the conditions of use and correctly installed.

With the use of conduit, a suitable certified sealing device such as a stopping box with compound shall be provided immediately at the entrance to the flameproof enclosure.

In order to prevent dangerous overloading of the FGD10B gas detector, it is fitted with an internal self resetting fuse which limits the maximum allowable power dissipation.

Guidance on the correct installation of systems is provided by EN60079-14: 2014. It is the responsibility of the installer to ensure compliance with the relevant standards.

To ensure effective gas detection, the FGD10B must be located at a height appropriate to the density of the target gas relative to air. For example, Methane (relative density 0.55) is lighter than air and so it will tend to accumulate at a high level within a confined space. Whereas Petroleum (relative density 2.8) is heavier than air and it will tend to accumulate at around ground level.

We recommend the user to make reference to European standard EN 60079-20-1:2019 which provides comprehensive gas flammability data (including relative density).

4.1. Cable entries

The cable entry threads are 20mm, ½” or ¾” NPT female.

The FGD10B enclosure is manufactured from die cast aluminium (stainless steel versions are also available). Therefore, the use of glands, conduit fittings and blanks made from brass should be avoided because if moisture is present, bi-metallic corrosion may occur due to the chemical reaction between the two materials.

Glands and fittings plated with nickel, tin or zinc will provide improved protection but in harsh environments the use of stainless steel is recommended.

When connecting the cores inside the unit it is beneficial to use pointed-nose pliers to carefully guide the cable cores from the cable entries at the rear of the enclosure towards the PCB mounted terminal connections situated near to the middle of the enclosure.

4.2. Mounting and terminal access

The FGD10B should be mounted and secured using the mounting holes on the main unit.

Figures 2 and 3 shows details of the FGD10B terminal connections – these can be accessed as follows:-

1. Switch OFF the supply to the FGD10B.
2. Release the locking screw located near the lip of the enclosure cover by rotating clockwise.
3. Remove the enclosure front cover by rotating it several times in an anti-clockwise direction.
4. The terminals can now be accessed.



4.3. FGD10B connections

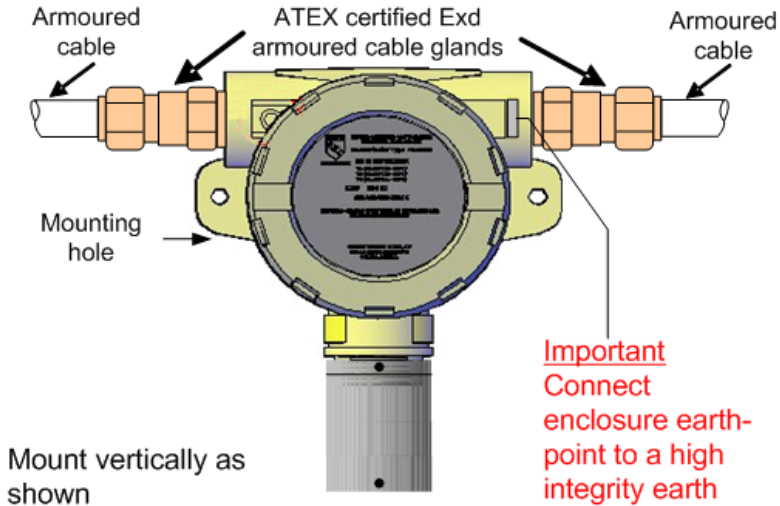


Figure 2 – Armoured Cable Gland Installation

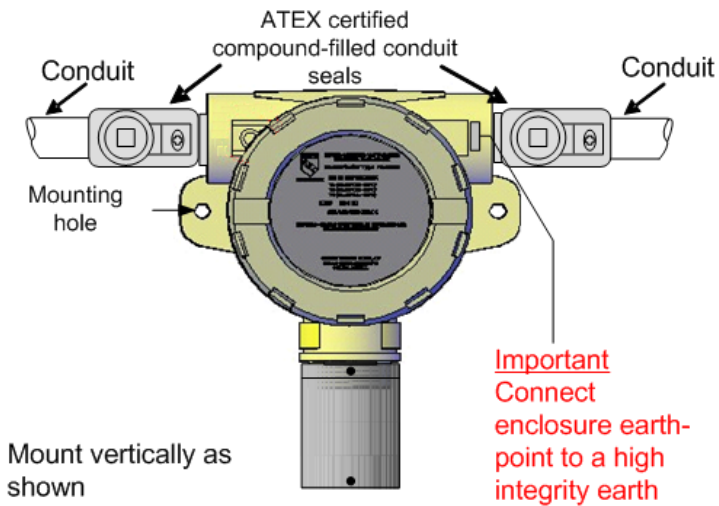


Figure 3 – EEx d Conduit Installation

4.4. Wiring details

4.4.1. FGD10B Infrared

The infrared gas detector is powered from a 8 – 24 volt dc, 5W maximum output supply with a separate connection for the 4 – 20 mA output and as such requires 3 wires, see following diagram.

Source

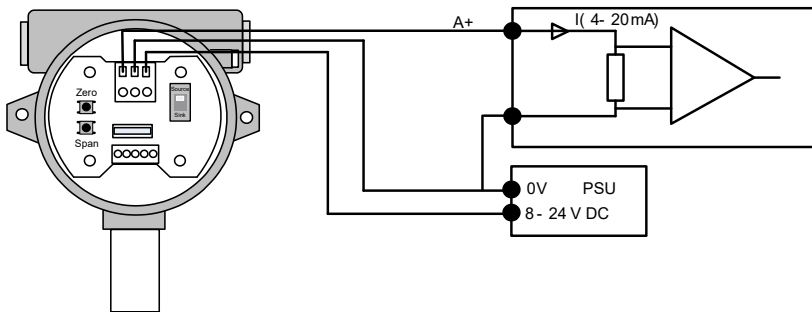


Fig 4a

Sink

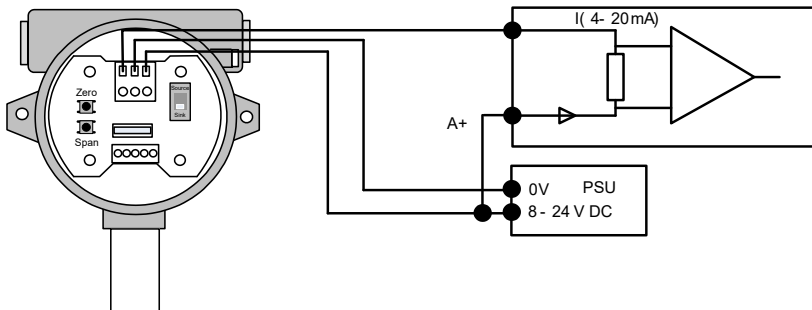


Fig 4b

5. COMMISSIONING

Following completion of the installation:-

Ensure that the front cover has not been contaminated with dirt - paying particular attention to the thread. Replace the cover by rotating it several times clockwise until it reaches its limit then secure using the locking screw, turning in an anti-clockwise direction – do not over tighten.

5.1. Applying power

Once the installation is complete and the covers are secure then power can be applied. The power source should be between 12 and 24 volts dc.

6. RELATIVE RESPONSE CHARACTERISTICS

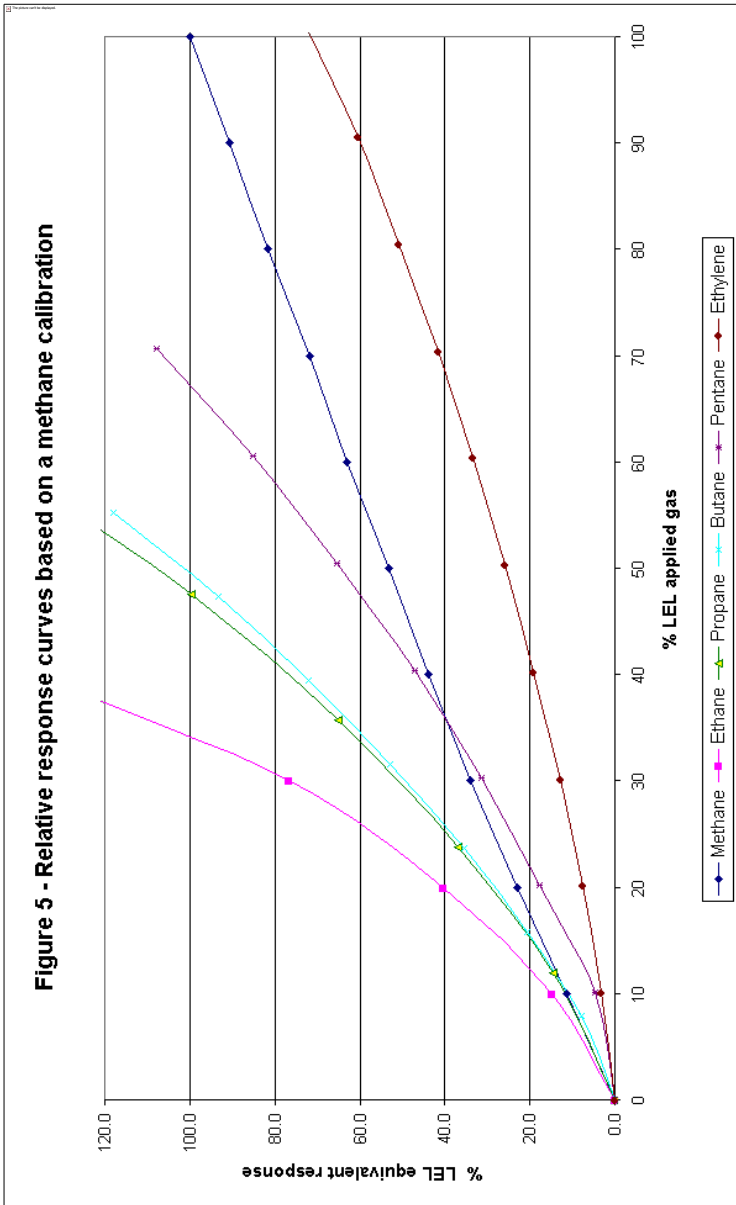
Unless otherwise specified, the FGD10B infrared hydrocarbon gas detector is calibrated to provide an output signal linearised for methane (CH₄) during manufacture.

Note: the cross reference data was obtained using the lower explosive level for methane as 5% v/v.

However, the gas detector will also respond to a range of hydrocarbon gases. The characteristics shown in Figure 5 demonstrate the relative response to some of the common hydrocarbons.

If the expected target gas is other than methane then either:-

- a) The characteristics can be used as a guide when setting up the alarm levels in the associated control unit, e.g. where a general hydrocarbon response is required.
- b) The FGD10B can be fitted with a sensor that is characterised for different gases, contact Status Scientific Controls.



Initial Gas Testing

FGD10B units are factory calibrated as detailed on the calibration certificate supplied with the instrument. However, it is always advisable after installation to confirm that the instrument reads zero with no gas present and responds accurately when presented with an appropriate concentration of the target gas.

The FGD10B sensor should be allowed to stabilise for the period specified on the associated calibration certificate before attempting to check the zero setting and gas response.

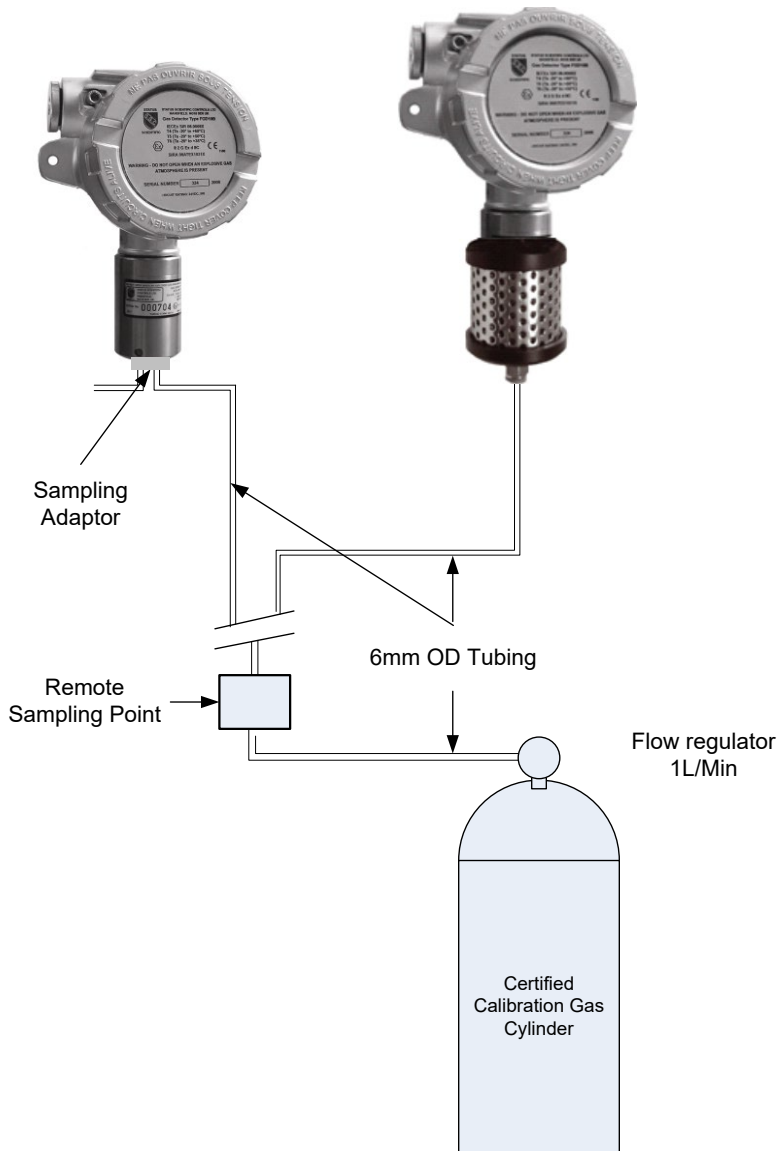
6.1. Zero gas

With no gas present check that the associated control panel display reads zero.

- a) If the instrument reads zero then no adjustment is required and gas response testing may now be carried out as described in Section 6.2.
- b) If the instrument does not read zero then adjustment of the zero setting is required as described in Section 7.1.1. - Sensor Zero.
- c) If the analogue signal is connected to an associated control panel, confirm that when the FGD10B display reads zero, the control panel display also reads zero or, adjust as necessary in accordance with the control panel manufacturers' instructions.

** Note – If there is the possibility of a background gas being present then zeroing of the detector should be carried out using a test gas cylinder of air in nitrogen.*

Figure 7 – Arrangement for Application of a Certified Test Gas



6.2. Test gas

Figure 7 shows a typical arrangement for the application of a certified test gas.

The purpose of the test gas response check is to confirm that that the reading on the instrument corresponds with the test gas concentration.

- a) If the associated control panel reads correctly then no adjustment is required.
- b) If the above checks are satisfactory then the installation is now complete.
- c) If the instrument does not read correctly then adjustment of the sensor span setting is required as described in Section 7.1.2. - Sensor Span.

6.2.1. Gas connection points

Certified test gas can be applied either:-

- a). directly to the FGD10B via the appropriate sampling/calibration adaptor.

or

- b). remotely, by connecting a test gas sampling tube to the appropriate sampling/calibration adaptor and installing a test point at the remote end of the tube.

Method b) avoids the need to gain direct access to the unit in order to carry out routine gas testing. The sample tube should be taken to a convenient point and sited such that the risk of contamination is minimised. A means must be provided to 'cap off' the tube when not in use in order to prevent blockage.

The weather guard is provided with a 6mm O.D. push in tube connector to allow connection of a gas sampling tube. Firstly, remove the blanking plug by depressing the coloured plastic ring whilst pulling on the plug; now push in the gas sampling tube. The standard fitting is a push fit connector for 6mm O.D tubing. The connector is screwed into a 1/8" BSP thread; other fittings are available on request.

Where a weather guard is not fitted, the use of a sampling adaptor (Stock No. SS336) is required in order to present the gas to the FGD10B sensor.

6.2.2. Sampling time

Apply the test gas and allow a sufficient time for the sample to reach the gas detector. The response time will vary according to the length of the sampling tube.

6.2.3. Suggested calibration gas levels.

Hydrocarbon sensor:

Zero gas free air.

Span 2.5%v/v Methane.

Carbon dioxide sensor

Zero Nitrogen.

Span 2.5%v/v CO₂.

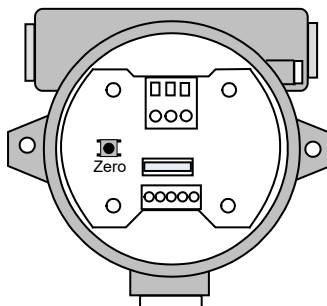
Calibration

Calibration of the sensor can be carried out by using the buttons on the circuit board as seen in Fig1 and Fig 2.

These buttons only work when the FGD10B Infrared has been powered for a minimum of 10 minutes.

6.3. Sensor Zero


Fig 1



Ensure the sensor is in a zero-gas environment.

Note:

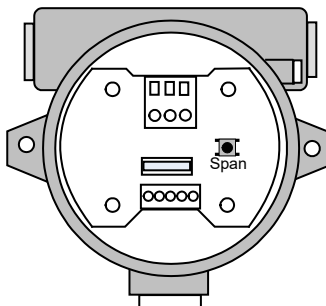
1. Carbon Dioxide sensors cannot be zeroed in air due to the background levels of CO₂ present. These sensors are best zeroed whilst being exposed to 100% nitrogen.
2. Where a purging gas has to be applied, use a flow rate of between 500 and 1000cc/min. Allow sufficient time for the sensor to respond.

Press the Zero button  and hold for a minimum of 5 seconds to zero the sensor.


6.4. Sensor Span

Always zero the sensor prior to performing a span operation.

Fig 2



Apply a known concentration of gas (applicable to sensor type) at a flow rate of between 500 and 1000cc/min. Allow time for the sensor to respond.

Press the Span button  and hold for a minimum of 5 seconds to span the sensor.

Turn off and disconnect the calibration gas.

Note: The calibration gas level must match with the level stored in the sensor. If the gas level is does not match then the keypad must be used to set the correct gas level.

6.5. Calibration / Configuration Keypad

The FGD10B infrared sensor can be calibrated via a purpose designed keypad. The keypad allows the user to carry out the following:

- 1) calibrate the sensor.
- 2) calibrate the 4 to 20 mA loop.
- 3) View the current gas level.
- 4) View the sensor raw data for diagnostic purposes.

Connect the keypad into the FGD10B as shown below:



The display will give the following messages:

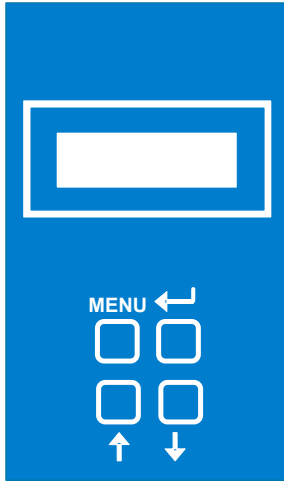
SSCL	Company

88:88	segment test
SSCL	Manufacturer
1.0.2	Firmware version

CH4L, HC, CO2L, CO2P	gas type
0.0	gas reading

Note: if the display is continually showing - - - - then press both the zero and span buttons for at least 10 seconds. After which the keypad should go through the above sequence. This will allow the keypad to operate for 10 minutes.

The menu system featured within the keypad calibration unit allows all calibration and configuration activities to be performed.



The keypad has the following functionality:

	Button	Function	Alternate Function
MENU	MENU	Open / Close Menu	Password
↑	UP	Next / Increase	1
↓	DOWN	Previous / Decrease	2
↵	ENTER	Accept selection	3

This section of the manual discusses how the available menu options can be accessed, how the associated parameter may be changed via the selected menu option and what effect the change to the parameter has on the operation of the FGD10B Infrared gas detector.

Note:

- 1) It is important that that the FGD10B is correctly configured for the sensor in use, prior to performing any feature available in the menu system.
- 2) The menu system must not be selected when the keypad is removed.

6.6. Menu Mode Selection




The external Calibration / Configuration Keypad is used in its simplest form to calibrate the sensor for zero or gas drift.

It may also be used to configure the FGD10b.

The following features are available via the Calibration / Configuration Keypad menu system: -

Menu Option
E : 1 – Sensor Zero
E : 2 – Sensor Span
E : 3 – Sensor Fsd
E : 4 – Output Zero (4mA)
E : 5 – Output Span (20mA)
E : 9 – Diagnostics
E : 77 – Sensor Firmware version

Several calibration modes exist in the FGD10B and these are accessible via the instruments simple menu system. To select a calibration mode follow this procedure:

- Press the MENU button, **E: 1** appears on the display.
- Press  or  until the required menu option is displayed.
- Press  to select the calibration mode.
- To exit the menu press MENU.

While the instrument is in menu mode – any data displayed on the screen will alternate between the menu number and the reading.

6.6.1. E : 1 – Sensor Zero


Refer to section 7.1.1. for sensor calibration details.

6.6.2. E : 2 – Sensor Span

Refer to section 7.1.2. for sensor calibration details.

6.6.3. E : 3 – Sensor Fsd

This feature is a view-only feature. No configuration changes are possible from within this menu.

- From the menu system select menu option: **E: 3** and press . The sensor FSD will be displayed.
- Press MENU to close the menu system.

6.6.4. E : 4 – Output Zero (4mA)

Refer to section 7.2.1. for output calibration details.



6.6.5. E : 5 – Output Span (20mA)

Refer to section 7.2.2. for output calibration details.

6.6.6. E : 9 – Engineer diagnostics


This feature is a view-only feature. No configuration changes are possible from within this menu.

The information is for use of Status Scientific Controls personnel.

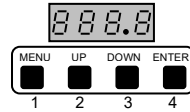
- From the menu system select menu option: **E: 9** and press .
- Using the  button, display the required setting. The displayed values are as follows:
 - E : 90 Reading
 - E : 92 Current sensor temperature °C
 - E : 93 Active sensor A to D counts
 - E : 94 Reference sensor A to D counts
 - E : 95 Fractional Absorbance
 - E : 96 Status flags

6.6.7. E : 77 – Sensor Firmware Version

This feature is a view-only feature. No configuration changes are possible from within this menu.

- From the menu system select menu option: **E: 77** and press . The sensor Firmware version will be displayed.
- Press MENU to close the menu system.

7. CALIBRATION






7.1. Sensor Calibration

This feature allows the sensor to be calibrated. Ensure that the correct sensor type is selected in the configuration prior to calibration. Refer to section 6.6. for details of the menu system operation.

Note: if the password is in operation then the user will be prompted with PASS when ever the menu key is pressed. Pressing the MENU key again will result in the restricted user access, i.e. only the zero and span options will be available. Entering the correct password will give access to the full menu facility.

7.1.1. Sensor Zero






- From the menu system select menu option: **E: 1** and press .
- Ensure the sensor is in a zero-gas environment.
Note:
 1. Carbon Dioxide sensors cannot be zeroed in air due to the background levels of CO₂ present. These sensors are best zeroed whilst being exposed to 100% nitrogen.
 2. Where a purging gas has to be applied, use a flow rate of between 500 and 1000cc/min. Allow sufficient time for the sensor to respond.
- Press  to zero the sensor, '---' will be displayed to confirm the sensor zero has been performed.
Note:

Pressing MENU rather than  exits the zero feature without performing the calibration.
- Press MENU to close the menu system.
Note:

The ZERO factor will be displayed momentarily on exit.

7.1.2. Sensor Span

Always zero the sensor prior to performing a span operation.

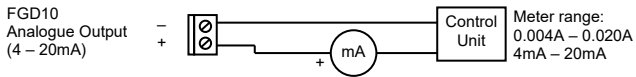
- From the menu system select menu option: **E: 2** and press .
 - Apply a known concentration of gas (applicable to sensor type) at a flow rate of between 500 and 1000cc/min. Allow time for the sensor to respond.
 - Using the  and  buttons, set the reading to that of the calibration gas level as %v/v.
 - Press  to span the sensor, '----' will be displayed to confirm the sensor span has been performed.
Note: pressing MENU rather than ENTER exits the span feature without performing the calibration.
- Wait until the reading is stable, if necessary press  again to span the sensor.
- Press MENU to close the menu system.
Note: the SPAN factor will be displayed momentarily on exit.
 - Turn off and disconnect the calibration gas.

7.2. Analogue Output Calibration

The analogue output is that of a current source. In order to calibrate the output it is necessary to monitor the output signal. This can be performed in one of two ways:

Current measurement:

Connect an ammeter (or multimeter set to measure current in the mA range) in series with the analogue output.

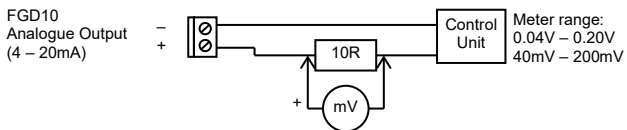


Advantage: Direct measurement of output.

Disadvantage: The analogue output has to be disconnected to allow the connection of the meter.

Voltage measurement:





Permanently connect a 10R resistor in series with the analogue output. When calibration is required, connect a voltmeter (or multimeter set to measure voltage in the mV range) across the 10R resistor.



Advantage: No need to disturb wiring between FGD10B and control unit.






Disadvantage: Measurement accuracy dependent upon resistor tolerance.

7.2.1. Analogue Output Zero

- Monitor the current sourced from the analogue output of the FGD10B using a suitable method.
 - From the menu system select menu option: **E: 4** and press .
 - Using the  and  buttons; adjust the output to the required level (4mA or 40mV).
 - Press .
- Note:**
Pressing MENU rather than  exits the zero feature without performing the calibration.
- Press MENU to close the menu system.
- Note:**
The ZERO factor will be displayed momentarily on exit.

7.2.2. Analogue Output Span

Always zero the analogue output prior to performing a span operation.

- From the menu system select menu option: **E: 5** and press  (button 4).
 - Using the  and  buttons; adjust the output to the required level.
 - Press .
- Note:**
Pressing MENU rather than  exits the span feature without performing the calibration.
- Press MENU to close the menu system.
- Note:**
The ANALOGUE OUTPUT SPAN factor will be displayed momentarily on exit.

8. ROUTINE GAS TESTING

Refer to Figure 7, which shows the arrangement for applying the test gas to the FGD10B.

1. Before application of the test gas, check that the associated control panel reads zero with no known gas present in the atmosphere. If necessary, carry out adjustment of the zero setting as described in section Sensor Zero.
2. Apply the test gas and allow a sufficient time for the sample to reach the gas detector. The response time will vary according to the length of the sampling tube.
3. **Record the time taken** for the gas detector to provide a reading of 90% (T_{90}) of its final value (e.g. to reach 27% when using a 30% CH₄ test gas). This reading should be retained for future reference as it can provide an indication of the health of the sinter (flame arrestor). This is situated in the base of sensor housing and it is through this device that the gas passes in order to reach the sensor itself. If necessary, carry out adjustment of the span setting as described in section 7.1.2. .

Carrying out the above procedure, and comparing the results with previous readings, will confirm that the FGD10B is functioning correctly, both physically and electrically.

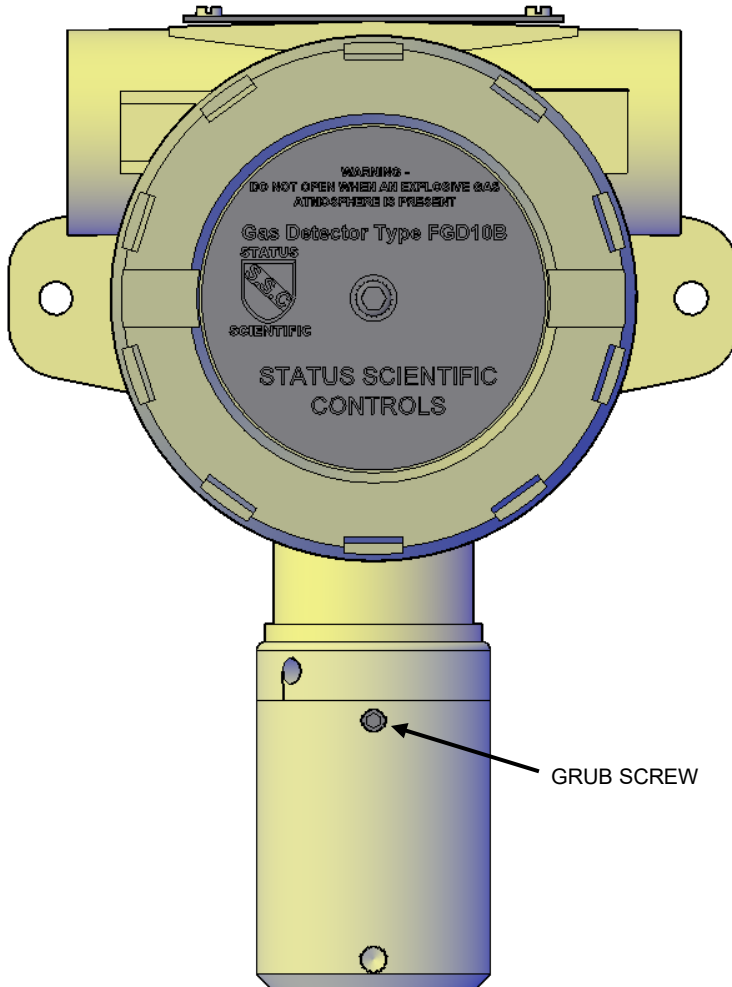
In the unlikely event that the response time is seen to be increasing, when comparing periodic readings, it is advisable to change the unit so that it can be checked.

The period between carrying out routine gas testing shall be in accordance with the customer's specification.

9. SENSOR REPLACEMENT

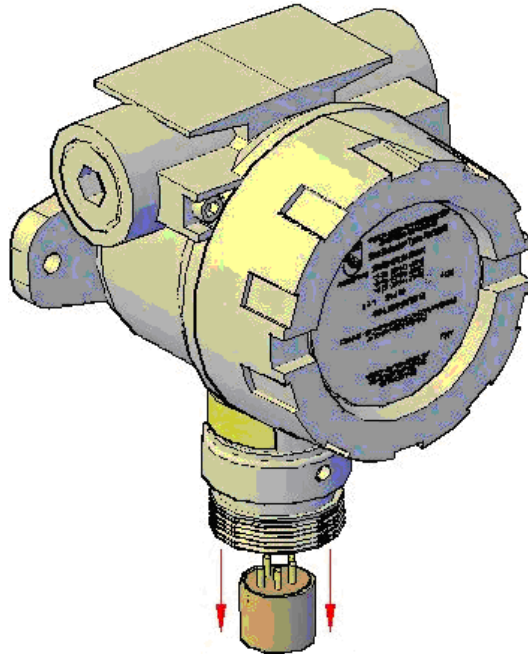
Step1

Remove the grub screw in an anti-clockwise direction.



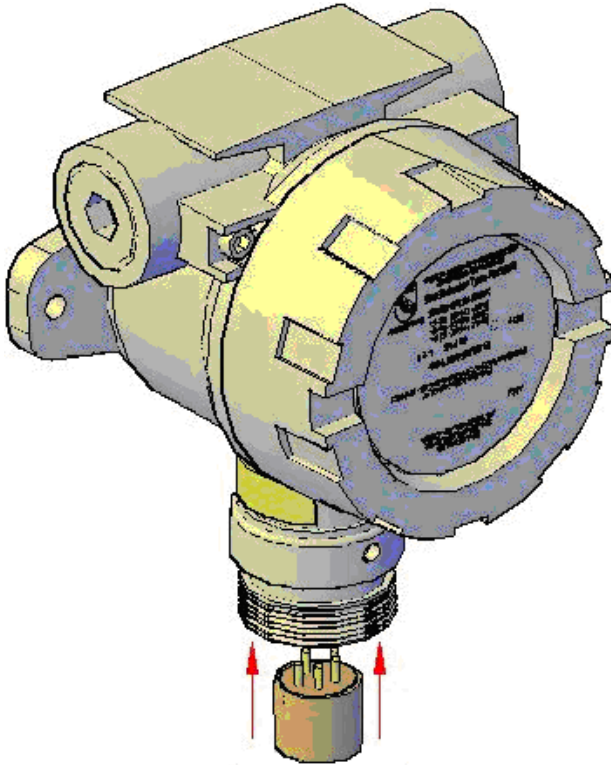
Step 3

Remove the sensor by pulling downwards



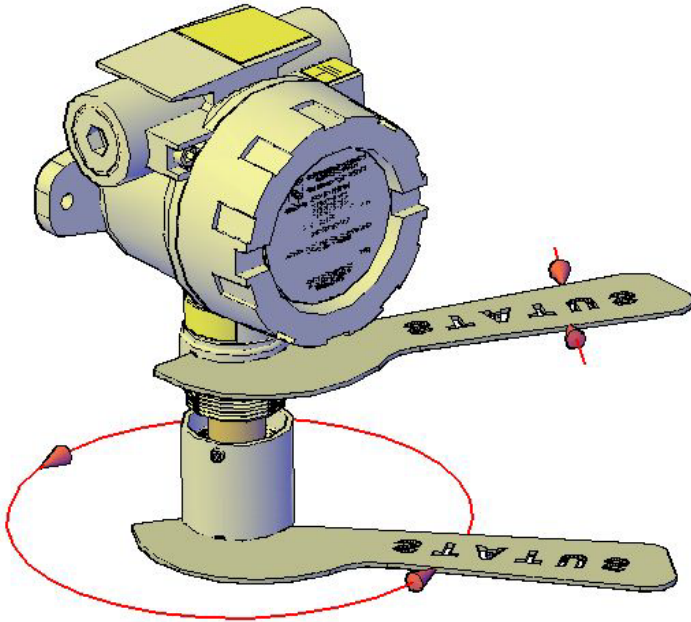
Step 4

Carefully locate the pins in the sockets then push the new sensor upwards.



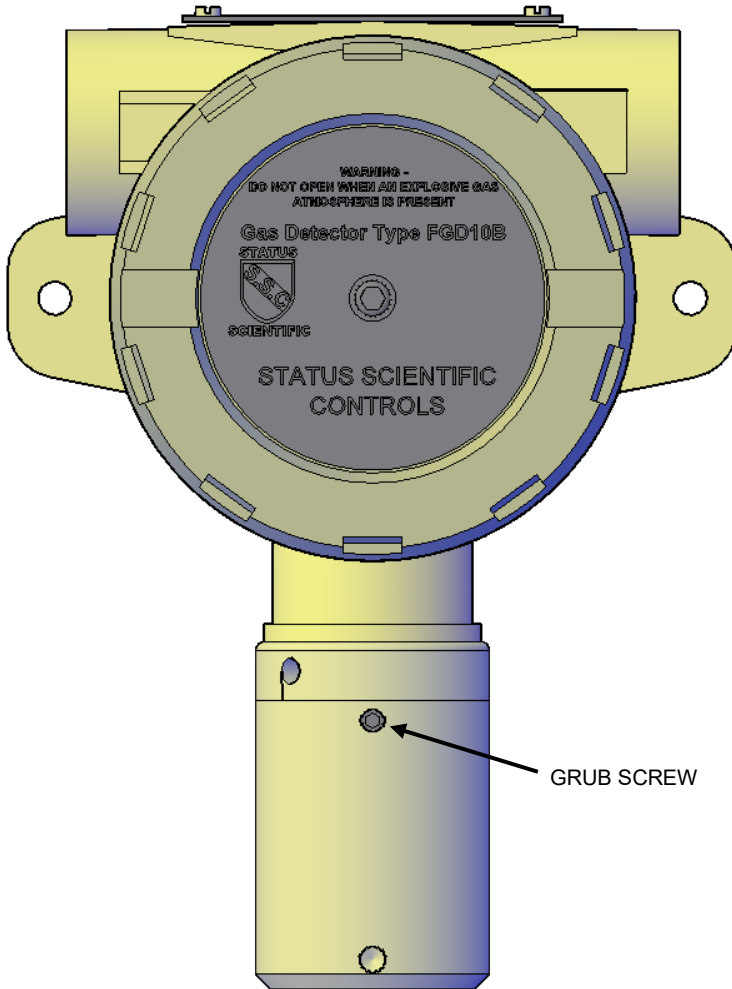
Step 5

Replace the sensor housing by rotating in a clockwise direction until fully tightened.



Step 6

Rotate the grub screw in a clockwise direction until fully tightened.



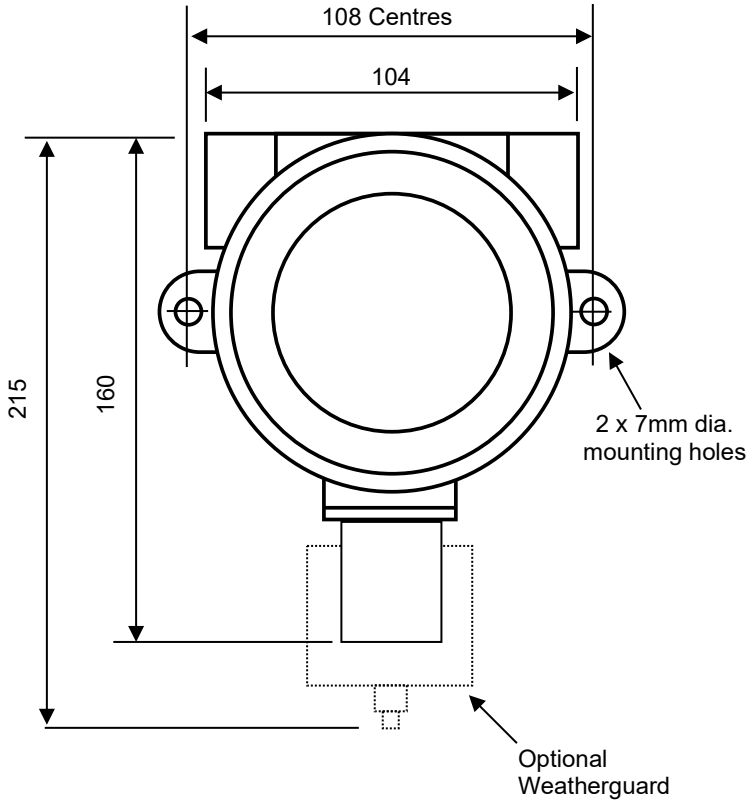
10. FUSES

A 340 mA 'Multifuse' is located within the FGD10B. It will automatically reset when normal conditions return.

11. SPECIFICATION

Materials	: Instrument Body – Aluminium Pressure Die Casting : (Stainless Steel versions available, suffix –SS) Sensor Housing – Stainless Steel Grade 303 Weather guard – Stainless Steel Grade 304 & Nylon 66
Cable entries	: 2 x 20mm or 2 x ½NPT or 2 x ¼ NPT
Weights	: FGD10B (excluding weather guard) – 1.25Kg Weather guard – 200 grams
Sensor type	: Infrared (Note – Infrared sensors have no response to Hydrogen)
Input voltage	: 8 to 24 volts dc
Input power	: 5 Watts maximum
Internal fuse	: 340mA surface mount 'Multifuse' : Bourns, MF-MSMF014-2
Analogue output	: 4 to 20mA (10 bit resolution)
Comms output	: Communications with hand-held calibration keypad at 38400 baud (3V logic)
Measurement range	: Hydrocarbon Sensor (Methane Calibration) : 0 – 100% LEL (5% vol. CH ₄) or 0 – 100% volume CH ₄ Carbon Dioxide Sensor : Ranges from 0-1000ppm up to 0 – 100% volume CO ₂
Response time	: Typically T ₉₀ < 30 sec, depends upon sensor type
IP rating	: Enclosure IP68, Sensor IP65
Display / Keypad	: External via internal connector
Operating temperature	: - 20 to +60 °C
Humidity range	: 0 to 95% RH non-condensing
Operating pressure	: Atmospheric + or - 10%

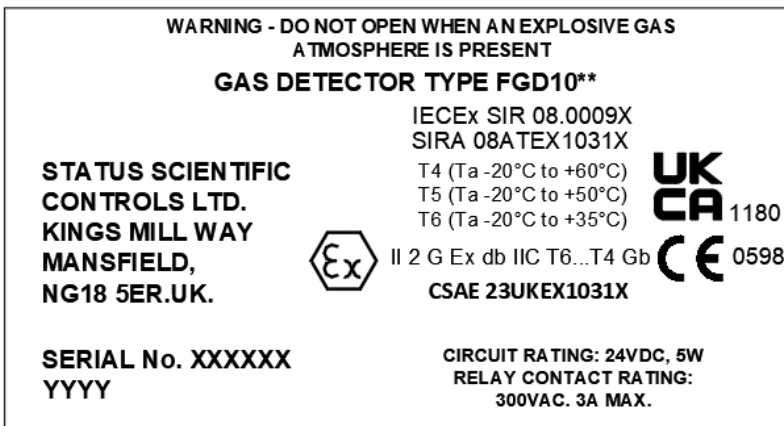
12. DIMENSIONS



Maximum Depth = 127mm

13. CERTIFICATION

The FGD10 Series of Gas Detectors are ATEX and IECEx certified for use in potentially explosive atmospheres and is marked as follows:-



** Denotes additional characters that define the gas detector configuration e.g. Enclosure type and sensor arrangement.

YYYY – Denotes year of manufacture.

Special Conditions of Safe Use

There are no special conditions of safe use applicable to the version of the FGD10 covered by this user manual.

Compliance with the Essential Health and Safety Requirements has been assured by compliance with:

EN 60079-0: 2018

EN 60079-1 : 2014

Electrical data

Power supply - 8Vdc to 24Vdc, 5W

Installation instructions

The cable entry devices and blanking elements of unused apertures shall be of a certified flameproof type, suitable for the conditions of use and correctly installed.

With the use of conduit, a suitable certified sealing device such as a stopping box with compound shall be provided immediately at the entrance to the flameproof enclosure.

A copy of the certificate is available for download from:-

www.processsensing.com

CUSTOMER NOTES